



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit
P0039320	ACI001-VC	1	1	Net 30	M304B0.625X3.000	304 Bar .625 X 3.00 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft				12	3/21/2018	12		S053333	Stock	3/21/2018	\$ 29.73 / ft
		2			D6201P	T Extrusion 4X4X3/8				20		20		S053642 S053647	Stock	3/21/2018	\$ 23.00 / ft
		3			MT-A513-T- 0.750W0.085	A513 Seamless Alloy Steel Round Tubing 0.75"dia. x 0.085" Wall				40		46		S053643	Stock	3/21/2018	\$ 3.60 / ft
		8			MT-4140QT-R1.125 Astm	AISI 4140 Quenched &Tempered Steel Round Bar 1.125" Dia. : AISI 4140 Q&T Round Bar : MAT'L: AISI 4130 QUENCHED & TEMPERED ROUND BAR AS PER ASTM 4140 QT OR ASTM 4142 QT				20		20		S053644	Stock	3/21/2018	\$ 7.75 / ft
		11			M6061T6B1.000X5.000	6061T6 Bar 1.000 X 5.000 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft				24		24		S053645	Stock	3/21/2018	\$ 19.79 / ft
		17			M303R0.625	303 Round Bar 0.625" : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft				12		12		S053646	Stock	3/21/2018	\$ 7.93 / ft
Total:										128		134					

Received Earlier

Asm



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039320

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

PO No: PO039320
PO Date: 3/14/18
Due Date: 3/21/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

REVISED

E-MAILED

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments: quote no. sou0092083 sou0091947

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M304B0.625X3.000		304 Bar .625 X 3.00 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	3/21/18	12 ft	0 ft	12 ft	\$29.7275/ft	\$356.73
2	D6201P		T Extrusion 4X4X3/8	Firmed	3/21/18	20 ft	0 ft	20 ft	\$23.00/ft	\$460.00
3	MT-A513-T- 0.750W0.085		A513 Seamless Alloy Steel Round Tubing 0.75"dia. x 0.085" Wall	Firmed	3/21/18	40 ft	0 ft	40 ft	\$3.60/ft	\$144.00
4	M304S11GA		304/316 0.125 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240	Firmed	3/21/18	64 sf	0 sf	64 sf	\$12.2298/sf	\$782.71
5	M304S18GA		304/316 .050 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240	Firmed	3/21/18	128 sf	0 sf	128 sf	\$5.355/sf	\$685.44

Line Item Note as per dwg d6201 rev. a
w/o no 174333

PURCHASE ORDER

3/15/2018

Items										Unit Price (CAD)	Extended Price
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance			
6	M2024T3S.032		2024-T3 .032 Sheet : MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209	Firmed	3/21/18	48 sf	0 sf	48 sf		\$4.780625/sf	\$229.47
7	M2024T3S.040		2024-T3 .040 Sheet : MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209	Firmed	3/21/18	96 sf	0 sf	96 sf		\$5.601875/sf	\$537.78
							96			MAR 16 2018	DAS 11 9-89
8	MT-4140QT-R1.125		AISI 4140 Quenched & Tempered Steel Round Bar 1.125" Dia. : AISI 4140 Q&T Round Bar : MAT'L: AISI 4130 QUENCHED & TEMPERED ROUND BAR AS PER ASTM 4140 QT OR ASTM 4142 QT	Firmed	3/21/18	20 ft	0 ft	20 ft		\$7.75/ft	\$155.00
							20			MAR 21 2018	DAS 11 9-89
9	M1018R0.313		1018-1025 Round Bar .313 : MATERIAL: AISI 1018- 1025 ROUND BAR M1010S20GA AS PER MIL-S-7097 OR ASTM A108 receive ft	Firmed	3/21/18	12 ft	0 ft	12 ft		\$0.2141666/ft	\$2.57
							12			MAR 19 2018	DAS 11 9-89
10	M6061T6B2.500X01.500		6061-T6 Bar 2.50 X 1.50 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	3/21/18	24 ft	0 ft	24 ft		\$14.36125/ft	\$344.67
							24			MAR 19 2018	DAS 11 9-89
11	M6061T6B1.000X5.000		6061T6 Bar 1.000 X 5.000 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	3/21/18	24 ft	0 ft	24 ft		\$19.7925/ft	\$475.02
							24			MAR 21 2018	DAS 11 9-89

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PURCHASE ORDER

3/15/2018

		Items		Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Line Item	Part	Supplier Part No	Description							
12	M6061T6B1.250X03.000		6061T6 Bar 1.250 X 3.000 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	3/21/18	12 ft	0 ft	12 ft	\$14.361666/ft	\$172.34
						12'			MAR 19 2018	DAS 11 9-89
13	M6061T6B1.000X02.000		6061-T6 Bar 1.00 X 2.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	3/21/18	40 ft	0 ft	40 ft	\$7.46275/ft	\$298.51
						40'			MAR 19 2018	DAS 9-89
14	M6061T6B1.000X06.000		6061T6 Bar 1.00 X 6.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	3/21/18	24 ft	0 ft	24 ft	\$19.451666/ft	\$466.84
						24'			MAR 19 2018	DAS 11 9-89
15	M304R0.375		304 Round Bar 0.375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	3/21/18	36 ft	0 ft	36 ft	\$1.188/ft	\$42.77
						36'			MAR 19 2018	DAS 11 9-89
16	M303H0.500		303 Hex Bar .500 : MATERIAL: AISI 303 SS HEX BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE receive ft	Firmed	3/27/18	36 ft	0 ft	36 ft	\$9.817777/ft	\$353.44
						36'				
17	M303R0.625		303 Round Bar 0.625" : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE: 304/316 NOT ACCEPTABLE receive ft	Firmed	3/21/18	12 ft	0 ft	12 ft	\$7.92666/ft	\$95.12
						12'			MAR 21 2018	DAS 11 9-89

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PURCHASE ORDER

3/15/2018

		Items		Status		Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Line Item	Part	Supplier Part No	Description								
18	M6061T6R1.125		6061 Round Bar 1.125 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	3/21/18	12 ft	0 ft	12 ft	\$3.453333/ft		\$41.44
										MAR 19 2018	DAS 11 9-89
19	M6061T6R0.250		6061-T6 Round Bar 0.250" : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	3/21/18	20 ft	0 ft	20 ft	\$0.1565/ft		\$3.13
										MAR 19 2018	DAS 11 9-89
20	M6061T6R1.500		6061-T6 Round Bar 1.50 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	3/21/18	20 ft	0 ft	20 ft	\$5.521/ft		\$110.42
										MAR 19 2018	DAS 11 9-89
21	M6061T6R2.000		6061T6 Round Bar 2.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	3/21/18	20 ft	0 ft	20 ft	\$9.8135/ft		\$196.27
										MAR 19 2018	DAS 11 9-89
										Grand Total:	\$5,953.67

Order Notes

CL

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3/15/2018

PURCHASE ORDER

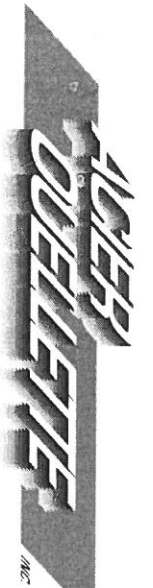
Order Notes

Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)
- A026 certification of material conformance
- A041 quality management system
- A042 dart notification by supplier
- A043 retention of quality documents
- A048 counterfeit parts avoidance, detection, mitigation and disposition program
- A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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DELIVERY - CLIENT

Copy

CO00078782

ACIER OUELLETTE INC.

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl.: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl.: 514-336-4246 Ext.: 866-456-4242

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att: CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Page 1

Credit Terme

Net 30 Days
OUELLETTE VALLEYFIELD

Processed by

Josianne Bourdon

Salesman

Your order N°

039320

Delivery date

2018/03/21

Customer N°

CL10001056

Date

2018/03/15

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
1 TUBE MEC 0.750 OD X .083 NS TME-0750083 10058 2 X 20' R/L HEAT: 15C1472 LINE 3 AC14376-MM-19/03	23.64	40.00	PL_\$PI		23		46'				MAR 21 2018 DAS 11 9-89
2 ROUND 4140 HEAT TREAT 1 1/8 NS R4140-118 10251 1 X 20' R/L HEAT: 75065609 LINE 8 AC14377-5G-19/03	67.60	20.00	PL_\$CLB		20		20				MAR 21 2018 DAS 11 9-89
3 FLAT ALU 1 X 5 6061-T6 * FAL-15 2534 2 X 12' HEAT: 18010071A LINE12 AC14372-RV-19/03	140.98	24.00	PL_\$CLB		24		24'				MAR 21 2018 DAS 11 9-89

NIR : R-109516-6

Next Page...



DELIVERY - CLIENT

Copy

CO00078782

ACIER OUELLETTE INC.

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N°

CL10001056

Date

2018/03/15

Delivery date

2018/03/21

Your order N°

039320

Processed by

Josianne Bourdon

Salesman

Carrier

OUELLETTE VALLEYFIELD

Credit Terme

Net 30 Days

Billed to

DART AEROSPACE LTD

1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Page

2

Instruction F-M

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only			
				CMD	EXP	B/O	IN	I	S	C
4 ROUND SS 5/8 303 RANDOM NS RSS-58303-V 8749 1 X 12' R/L HEAT : 6174 LINE 18 AC14377-JG-19/03	12.52	12.00	PL_\$CLB				121			MAR 21 2018 DAS 11 9-89

Total Weight (Lbs) : 244.74

NIR : R-109516-6

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :

Verified By :

Delivered By : Time

Total (\$CAD)

Customer's Signature

Date

Y	M	D

7953 Washington Woods Dr.,
Dayton, OH 45459
Phone: (937)573-4675 Fax: (702)926-4128

Material Test Report

Date	MTR No.
4/30/2016	0000056808

TEST CERTIFICATE ACC TO DIN 50049 3.1 B/EN: 10204: 3.1

Part Number 87-15955-17

PO Number: 87-15955

Description: A513T5-14; SRA; DOM; Grade=1020; Category=CARBON WELDED; Round; OD=0.750"; ID=0.584"; (WT=0.083"); Deburred; Length=240" to 288"

Product: TUBE

Ends: Deburred

Heat No: 15C1472

Steel Grade: 1020

DIMENSIONS			TOLERANCE			QUANTITY		
	MM	IN	-VE	+VE	UOM	NUMBER	METER / FT	WEIGHT TON
OD	19.050	0.750	0.0000	0.0050	IN	1	1,598.371	5,244.000
ID	14.834	0.584	0.0050	0.0000	IN			
WT	2.108	0.083	0.0000	0.0000	IN	6,098.000 - 7,315.200 MM	240.000 - 288.000 IN	1.550

CHEMICAL ANALYSIS					PRODUCT
ELEMENTS	UOM	MIN	MAX	MIL	
Carbon (C)	%	0.1800	0.2300	0.1900	
Manganese (Mn)	%	0.3000	0.6000	0.4300	
Silicon (Si)	%			0.170	
Aluminum (AL)	%			0.480	
Phosphorus (P)	%		0.0350	0.0120	
Sulfur (S)	%		0.0350	0.0100	
Chromium (Cr)	%				
Nickel (Ni)	%				
Molybdenum (Mo)	%				
Vanadium (V)	%				
Copper (Cu)	%				
Columbium (CB)	%				
Calcium (Ca)	%				
Titanium (Ti)	%				
Nitrogen (N)	%				
Boron (B)	%				
Zirconium (Zr)	%				
Antimony (Sb)	%				
Tin (Sn)	%				

MECHANICAL PROPERTIES			
	Y.S Psi	U.T.S Psi	% E HARDNESS HRB
MIN	55,000	65,000	10.00
MAX			
MILL	67,630	76,010	20.00
PROD			

Sample Orientation:
Tensile Spec Type:
Gauge Width (MM):

Remarks:

100% EDDY CURRENT TESTING- E309

PASSED

FLATTENING TEST

2/3% OF OD 1/3% OF OD PASSED

FLARING TEST

15% OF ID PASSED

STRAIGHTNESS

PASSED (1/1000 MM)

Remarks:

Melted In: INDIA

Produced In: INDIA

Product is free of weld repair and has not come in contact with Mercury or any of its components.

We hereby Certify that the material described above conforms to Specification and Purchase Order.

Bill Johnston
Quality Co-ordinator

Any questions, Please email: TestReports@aaris-llc.com

CERTIFICATE OF TEST
CERTIFICAT D'ESSAIS

DART

PO. 14377

Page 01 of 02

Certification Date
19-MAR-2018

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

Invoice Number
S704941

AC00014377

PART NUMBER/NUMÉRO DE PIÈCE

SOLD TO: ACIER OUELLETTE INC. SHIP TO: ACIER OUELLETTE INC.
VENDU À: DIVISION SALABERRY DE VALLEYFIELD EXPÉDIE À: DIVISION SALABERRY DE VALLEYFIELD
935, BOUL. DU HAVRE 935, BOUL. DU HAVRE
SALABERRY-DE- VALLEYFIELD QC J6S 5L1 SALABERRY-DE- VALLEYFIE QC J6S

Description: 4140/4142 HR HT BAR STRESS FREE 269/321 BHN
1-1/8 RD X 20" R/L Line Total: 68 LB
HEAT: 75065609 ITEM: 506426

Specifications:
ASTM A193 GR B7 16 ASTM A434 GR BC 06 ASME SA193 GR B7

CHEMICAL ANALYSIS

C	MN	P	S	SI	NI	CR	MO
0.41	0.87	0.0090	0.028	0.23	0.18	0.90	0.18
CU	SN	AL	V	NB			
0.17	0.007	0.021	0.003	0.003			

RCPT: R196179

COUNTRY OF ORIGIN : USA

MECHANICAL PROPERTIES

	YLD STR	ULT TEN	%ELONG	%RED	HARDNESS
DESCRIPTION	KSI	KSI	IN 02 IN	IN AREA	BHN
	135.0	146.0	20.4	65.0	296

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession. /Par les présentes, nous certifions que le matériel couvert par ce rapport n'a pas été en contact avec le mercure pendant sa possession. JOANNE DESPRES

Joanne Despres

MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 02 of 02

Certification Date
19-MAR-2018

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

AC00014377

Invoice Number
S704941

PART NUMBER/NUMÉRO DE PIÈCE

SOLD TO:	ACIER OUELLETTE INC.	SHIP TO:	ACIER OUELLETTE INC.
VENDU À:	DIVISION SALABERRY DE VALLEYFIELD	EXPÉDIÉ À:	DIVISION SALABERRY DE VALLEYFIELD
	935, BOUL. DU HAVRE		935, BOUL. DU HAVRE
	SALABERRY-DE- VALLEYFIELD QC J6S 5L1		SALABERRY-DE- VALLEYFIE QC J6S

Description: 4140/4142 HR HT BAR STRESS FREE 269/321 BHN
1-1/8 RD X 20' R/L
Line Total: 68 LB

HEAT: 75065609 ITEM: 506426

END-QUENCH HARDENABILITY (JOMINY - RC)

1	2	3	4	5	6	7	8	9	10	12	14	16	18	20
57	57	57	57	57	57	55	54	53	51	49	47	45	44	43
24	28	32												
41	39	37												

GRAIN SIZE :5 - 8

MATERIAL IS FREE FROM MERCURY CONTAMINATION
NO WELD REPAIR PERFORMED ON MATERIAL
THERMAL TREATMENT: OK
AUSTENIZE 1650 0.60
QUENCH 0 0.00
TEMPER 1415 0.60
MACRO: OK

WATER

COMMENTS

melted and mfg in usa
reduction ratio 68.5:1

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Material did not come in contact with mercury while in our possession. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

Joanne Despres

MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

Material Test Report

Manifest: 336306

Ticket:
5584121

Our Order: 882700 - 1

Cust P.O.: 4500858361-RY003

Die: ES63347

Part: 160001273

Alloy Temper: 6061 T6511

Description: 1.000 x 5.000

Print Date: 2/21/18

Chemical Composition

Maximum

<u>CastNum</u>	<u>Si</u>	<u>Fe</u>	<u>Cu</u>	<u>Mn</u>	<u>Mg</u>	<u>Cr</u>	<u>Zn</u>	<u>Ti</u>	<u>OtherEach</u>	<u>OtherTotal</u>
18010071A	0.54	0.15	0.20	0.01	0.80	0.08	0.01	0.01	0.05	0.15

Mechanical Properties

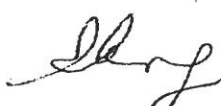
Strength ksi

<u>Sample ID</u>	<u>Cast #</u>	<u>Lot #</u>	<u>Test Date</u>	<u>Ultimate Tensile</u>	<u>Yield 2% offset</u>	<u>Elongation 2" gage length</u>
77485	18010071A	A11	2/11/18	43.07	39.64	15.3

Applicable Specifications: ASTMB221-14 AMS-QQ-A200/8A

Country of Origin: ONTARIO, CANADA

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.


Evan Eng, Quality Assurance Manager

70 + 02
CERTIFICATE OF TEST
CERTIFICAT D'ESSAIS

DART

P0.14377

Page 01 of 02

Certification Date
19-MAR-2018

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT

Invoice Number
S704940

AC00014377
PART NUMBER/NUMÉRO DE PIÈCE
508804

SOLD TO: ACIER OUELLETTE INC. SHIP TO: ACIER OUELLETTE INC.
VENDU À: DIVISION SALABERRY DE VALLEYFIELD DIVISION SALABERRY DE VALLEYFIELD
935, BOUL. DU HAVRE 935, BOUL. DU HAVRE
SALABERRY-DE- VALLEYFIELD QC J6S 5L1 SALABERRY-DE- VALLEYFIE QC J6S

Description: 303 CF ANN BAR ASTM A582
5/8 RD X 127 R/L Line Total: 14 LB
HEAT: 6174 ITEM: 508804

Specifications:
AMS 5640 TYPE 1 U ASTM A582 M17 SAE AMS 5640U 07

CHEMICAL ANALYSIS

C	SI	MN	P	S	CR	MO	NI
0.06	0.37	1.74	0.04	0.34	17.55	0.47	8.04
CU	N						
0.73	0.073						

RCPT: R286325

COUNTRY OF ORIGIN : INDIA

MECHANICAL PROPERTIES

DESCRIPTION	YLD STR MPa	ULT TEN MPa	%ELONG IN 02 IN	%RED IN AREA	HARDNESS BHN
	433.0	658.0	49.0	55.0	202

MATERIAL IS FREE FROM MERCURY CONTAMINATION

THERMAL TREATMENT: OK

HEAT TREATMENT: MATERIAL SOL. ANNEALED AT 1050 C SOAKING FOR
1 HOUR & WATER QUENCHED

CORROSION: OK

MACRO: OK

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

JOANNE DESPRES

MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 02 of 02

Certification Date
19-MAR-2018

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT
AC00014377

Invoice Number
S704940

PART NUMBER/NUMÉRO DE PIÈCE
508804

SOLD TO:	ACIER OUELLETTE INC.	SHIP TO:	ACIER OUELLETTE INC.
VENDU À:	DIVISION SALABERRY DE VALLEYFIELD	EXPÉDIÉ À:	DIVISION SALABERRY DE VALLEYFIELD
	935, BOUL. DU HAVRE		935, BOUL. DU HAVRE
	SALABERRY-DE- VALLEYFIELD QC J6S 5L1		SALABERRY-DE- VALLEYFIE QC J6S

Description: 303 CF ANN BAR ASTM A582
5/8 RD X 12' R/L

Line Total: 14 LB

HEAT: 6174 ITEM: 508804

COMMENTS

country of origin: india

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

Joanne Despres

MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303R0.625
 DATE: MAR 22 2018

PO / BATCH NO.: 039320/5053646

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12
 QUANTITY INSPECTED: 12
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.625
 THICKNESS RECEIVED: 0.625
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	<i>Aston A582</i>
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	<i>Heat # 6174</i>
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 11</u> DATE: <u>9-MAR 22 2018</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 303 SS ROUND BAR
(NOTE: AISI 304/316 NOT ACCEPTABLE)

SPECIFICATION:

ASTM A582

PART NUMBER:

M303R0.DDD
DIA.

WHERE "D.DDD" = DIAMETER IN INCHES

EG. 0.75" ROUND BAR = M303R0.750

RELEASED
R 2010-02-02
NRP

B	REFORMAT DWG. ADD SPECS (ZN D8-1).	CP	10.01.05
A	NEW ISSUE	DS	01.12.20
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.01.05		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M303R			
REV. B			
SHEET 1 OF 1			
TITLE			
303 ROUND BAR			
SCALE			
NTS			
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 1606146 B1.000x5.000 PO / BATCH NO.: 039320/5053645
 DATE: MAR 22 2018

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 24'
 QUANTITY INSPECTED: 24'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000
 THICKNESS RECEIVED: 1.000
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	Astm B221
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	Part # 180100714
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 11</u> DATE: <u>9-8 MAR 22 2018</u>	SIGNED OFF BY: _____ DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINIUM BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B21

PART NUMBER: M6061T6B | T.TTT | X | WWW.WWW | THICK | WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES
"WWW.WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

RELEASED
R 2009-09-03
MSP

B	REMOVE QQ-A-250/11 OPTION, REFORMAT NOTES, ADD ASTM B211/B221 (ZN D7-1)	CP	09 07 13
A	NEW ISSUE	DS	01 06 08
REV	DESCRIPTION	BY	DATE
DESIGN	DS		
DRAWN			
CHECKED	DS		
MFG. APPR.	DS		
APPROVED	DS		
DE APPR.	DS		
DATE	09.07.13		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. M6061T6B	REV. B
TITLE 6061-T6 BAR	SHEET 1 OF 1
SCALE NTS	
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-A513-T-0.750W0.085 PO / BATCH NO: 039320/5053643
 DATE: MAR 22 2018

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 46'
 QUANTITY INSPECTED: 46'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: W0.085
 THICKNESS RECEIVED: W0.085
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	<u>A513 type 5</u>
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	<u>Heat # 15C1472</u>
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS 11</u> DATE: <u>9-89 MAR 22 2018</u>	SIGNED OFF BY: _____ DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: ASTM A513 TYPE 5 (1020/1026) SEAMLESS ALLOY STEEL ROUND TUBING (DOM)

SPECIFICATION: ASTM A513 TYPE 5

PART NUMBER: MT-A513-T-[D.DDD]WT.[TTT]

WHERE D.DDD IS OUTSIDE DIAMETER IN INCHES

WHERE T.TTT IS WALL THICKNESS IN INCHES

EG. 3/4" ROUND TUBING WITH .120" WALL THICKNESS = MT-A513-T-0.750W0.120

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW RELEASE	17-655	17.09.06	VM	WM
B	TYPE 5 ADDED, TEMPLATE UPDATED	17-790	17.12.13	VM	ML

DART AEROSPACE		Hamilton, Ontario, Canada	
TITLE ASTM A513 TYPE 5 (1020/1026) ALLOY STEEL ROUND TUBING (DOM)			
PART NO.	REV	B	
MT-A513-T			
TOOL NO.			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES DIMENSIONS APPLY AFTER FINISHING			
DESIGNED BY:	INITIALS AND DATE	TOLERANCES	
VM 17/12/13		FRACTIONS ± 1/8"	
VM 12/13/2017		DECIMALS ± 0.01	
ML 12/20/2017		ANGLES ± 5°	
ML 12/20/2017		SURFACE	
ML 12/20/2017		FINISH	
ML 12/20/2017		SCALE: NTS	
ML 12/20/2017		SHEET 1 OF 1	
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-A513-T-1.125W0.188 PO / BATCH NO.: 039300/5053688
 DATE: MAR 22 2018

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 21'
 QUANTITY INSPECTED: 21'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: W0.188
 THICKNESS RECEIVED: W0.188
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	<u>As per A513 +5</u>
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	<u>Heat # C357969</u>
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>11</u> DATE: <u>9-89</u> <u>MAR 22 2018</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: ASTM A513 TYPE 5 (1020/1026) SEAMLESS ALLOY STEEL ROUND TUBING (DOM)

SPECIFICATION: ASTM A513 TYPE 5

PART NUMBER: MT-A513-T-[D.DDD]WT.TTT

WHERE D.DDD IS OUTSIDE DIAMETER IN INCHES

WHERE T.TTT IS WALL THICKNESS IN INCHES

EG. 3/4" ROUND TUBING WITH .120" WALL THICKNESS = MT-A513-T-0.750W0.120

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW RELEASE	17-655	17.09.06	VM	VM
B	TYPE 5 ADDED, TEMPLATE UPDATED	17-790	17.12.13	VM	ML

DART AEROSPACE		Hawthorn, Ontario, Canada	
TITLE ASTM A513 TYPE 5 (1020/1026) ALLOY STEEL ROUND TUBING (DOM)			
PART NO. MT-A513-T		REV. B	
TOOL NO.			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES DIMENSIONS APPLY AFTER FINISHING			
DESIGNED BY: VM 17/12/13		INITIALS AND DATE	
CHECKED BY: VM 17/13/2017		TO FRAMES: 1/8"	
MFG REVIEW BY: DP 12/20/2017		ANGLES: 2.5°	
APPROVED BY: ML 12/20/2017		ROUNDS: X ± 1	
SCALE: NTS		SHEET 1 OF 1	
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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-4140QT-R1.125
 DATE: MAR 22 2018

PO / BATCH NO.: 039320/5053644

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 20'
 QUANTITY INSPECTED: 20'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.125
 THICKNESS RECEIVED: 1.125
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

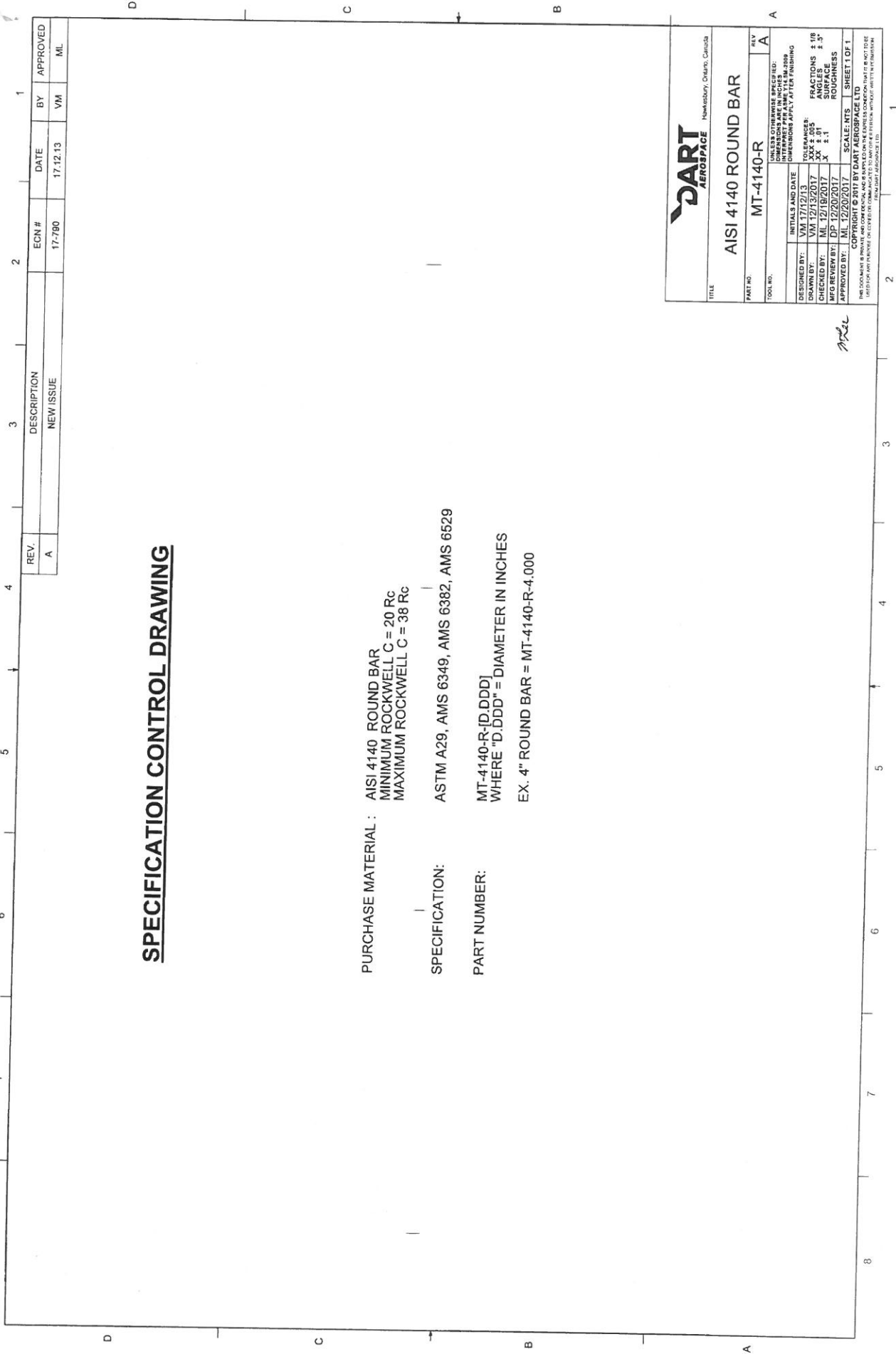
DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	but use with Dert tooling only PD.
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	Heat # 75065609
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 11 / PD</u> DATE: <u>9-89 MAR 22 2018</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 4140 ROUND BAR
MINIMUM ROCKWELL C = 20 Rc
MAXIMUM ROCKWELL C = 38 Rc

SPECIFICATION: ASTM A29, AMS 6349, AMS 6382, AMS 6529

PART NUMBER: MT-4140-R-J.D.DDDJ
WHERE "D.DDD" = DIAMETER IN INCHES
EX. 4" ROUND BAR = MT-4140-R-4.000

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	17-780	17.12.13	VM	ML

DART AEROSPACE Markham, Ontario, Canada	
TITLE AISI 4140 ROUND BAR	
PART NO. MT-4140-R	REV A
TOOL NO.	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES DIMENSIONS IN PARENTHESES ARE METRIC EQUIVALENTS DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 17/12/13	INITIALS AND DATE
DRAWN BY: VM 12/13/2017	XX & .005
CHECKED BY: ML 12/19/2017	XX & .005
INFO REVIEW BY: DP 12/20/2017	XX & .005
APPROVED BY: ML 12/20/2017	XX & .005
TOLERANCES: FRACTIONS ± 1/8 DECIMALS ± .005 ANGLES ± .5° SURFACE ROUGHNESS	
SCALE: NTS	
SHEET 1 OF 1	
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Apple